HC SERIES 20" PRESSURE / VACUUM HATCH

SECTION A-A

0.562 Dia
28 holes
22" Dia. Bolt Centers

<table>
<thead>
<tr>
<th>ITEM</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY.</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>1661</td>
<td>BASE (ALUMINUM)</td>
<td>1</td>
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<tr>
<td>2</td>
<td>1662</td>
<td>COVER (ALUMINUM)</td>
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<tr>
<td>3</td>
<td>SEE CHART</td>
<td>DOME ASSEMBLY</td>
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<tr>
<td>4</td>
<td>1663</td>
<td>VACUUM POPPET (ALUMINUM)</td>
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<tr>
<td>5</td>
<td>1666</td>
<td>SCREW (PLATED)</td>
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<td>6</td>
<td>3798</td>
<td>HINGE PIN (PLATED)</td>
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<td>7</td>
<td>1567</td>
<td>COTTER PIN (PLATED)</td>
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<td>8</td>
<td>1328</td>
<td>WASHER (NYLON)</td>
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<td>9</td>
<td>1691</td>
<td>WASHER (PLATED)</td>
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<td>10</td>
<td>1664</td>
<td>POPPET GASKET (NEOPRENE)</td>
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<td>11</td>
<td>1665</td>
<td>COVER GASKET (NEOPRENE)</td>
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<th>ITEM</th>
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<tbody>
<tr>
<td>12</td>
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<td>DOME GASKET (NEOPRENE)</td>
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<td>1670</td>
<td>WASHER (PLATED)</td>
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<tr>
<th>ASSY P/N</th>
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<td>DOME ASSEMBLY (1 OZ.)</td>
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<td>HC1113</td>
<td>3802</td>
<td>DOME ASSEMBLY (6 OZ.)</td>
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Note: #1680 Dome is cast aluminum while all other domes are plated steel